

## CONTACT ADHESIVE REXOPREN 1310

- > broad application spectrum
- > long contact adhesion
- > high heat resistance



### Product description

Solvent-based contact adhesive.

Only indoors for adhesion of PVC profiles, rubber or cork coverings in tiles, all sorts of synthetic layered boards, skirting boards and edge bands. Suitable for underfloor heating systems and castor wheel loads. Only process in well ventilated areas.

#### Delivery format:

Container	Outer packaging	Pallet
0,2 KG / BDO	16	672
0,9 KG / BDO	18	324
0,45 KG / BDO	8	336
5 KG / BLE		80

#### Storage:

Can be stored frost-free, cool and dry on wooden shelves in the unopened original container for: 365 days.

### Processing

#### Recommended tools:

Notched trowel A1, brush

#### Processing:

The adhesive is to be applied to the entire area of both sides of the material to be glued using a suitable notched trowel or brush. Allow the adhesive to ventilate until the film created only feels slightly sticky when you press it with your finger. When combining the two materials, ensure that they are brought into the right position immediately, since a subsequent correction is no longer possible. The actual contact adhesion is achieved by firmly pressing together both adhesive films via rubbing or rolling.

### Technical data

Flash-off time	approx. 10 - 30 min.
Colour	brownish yellow
Consumption	approx. 300 - 350 g/m <sup>2</sup> for application on both sides

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## Parquet and adhesion technology

Processing temperature	ideally +16 °C to +22 °C
Specific weight	0,9 g/cm <sup>3</sup>
Contact adhesion time	approx. 60 min.

## Substrate

### Suitable substrates:

Absorbent, plastered substrates

Not suitable on metal, glass, water-repellent or solvent-sensitive substrates.

The substrate must be dry, frost-free, solid, weight-bearing, dimensionally stable, free of dust, dirt, oil, grease, release agents and loose parts, and it must comply with the applicable technical national and European directives, standards and "generally accepted rules of the trade".

## Product and processing instructions

### Material information:

- When working outside the ideal temperature and/or humidity range, the material properties may change significantly.
- Temper materials accordingly before processing!
- To retain the product properties, no foreign materials may be mixed in!
- Water dosing amounts or thinning specifications must be precisely kept!
- Check coloured products before use for colour accuracy!
- Colour consistency can only be guaranteed within a batch.
- The colouring is significantly influenced by the environmental conditions.

### Environmental advice:

- Do not process at substrate temperatures below +15 °C!
- The ideal temperature range for material, substrate, and air is +15 °C to +25 °C.
- The ideal air humidity range is between 40% to 60%.
- Increased humidity and/or lower temperatures delay, lower air humidity and/or higher temperatures accelerate drying, setting, and hardening.
- Ensure sufficient ventilation during the drying, reaction, and hardening phase; avoid draughts!
- Protect against direct sunlight, wind and weather!
- Protect adjacent components!

### Tips:

- We recommend using a test surface first or a small area for initial, small-scale testing.
- Observe the product data sheets of all MUREXIN products used in the system.
- Keep a genuine original container of the respective batch for later repair work.

The information provided reflects average values that were obtained under laboratory conditions. Due to the use of natural raw materials, the indicated values of individual deliveries may vary slightly without impacting the product suitability.

## Safety instructions

This leaflet is based on extensive experience, is intended to convey the best of our knowledge, is not legally binding and does neither constitute a contractual legal relationship nor a subsidiary obligation resulting from the bill of sale. The quality of our materials is guaranteed within the framework of our general terms and conditions. Our products may be used by professionals and/or experienced and accordingly technically skilled persons only. Users are not released from inquiring in case of uncertainties or from rendering professional workmanship. We recommend using a test surface first or a small area for initial, small-scale testing. Naturally, it is not possible to describe or foresee all possible current and future uses and peculiarities. Information that is assumed to be familiar to experts has been omitted.

Please observe the current, technical, national and European standards, guidelines and data sheets regarding materials, substrates and the subsequent construction. Please contact us if you have any reservations or doubt. This version is rendered invalid if a new version is released. The most recent data sheets, safety data sheets and the terms and conditions are available online at [www.murexin.com](http://www.murexin.com).